



## PLANETARY BALL MILL PM 400

**The PM 400 is a robust floor model with 4 grinding stations and accepts grinding jars with a nominal volume from 12 ml to 500 ml. It processes up to 8 samples simultaneously which results in a high sample throughput.**

The extremely high centrifugal forces of Planetary Ball Mills result in very high pulverization energy and therefore short grinding times.

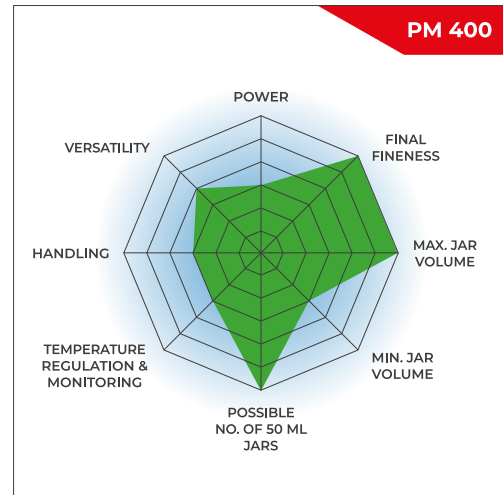
The mill is ideally suited for tasks in research like mechanochemistry (co-crystal screening, mechano-synthesis, mechanical alloying and mechanocatalysis), or ultrafine colloidal grinding on a nanometer scale, as well as for routine tasks such as mixing and homogenizing soft, hard, brittle or fibrous materials.

For mechanical alloying of hard-brittle materials, the PM 400 is available in a special “MA” version.



### THE HIGH-VOLUME BALL MILL FOR HIGH THROUGHPUT APPLICATIONS

- | Max. speed 400 rpm, large sun wheel
- | Up to 10 mm feed size and 0.1 µm final fineness
- | 4 grinding stations for jars from 12 ml up to 500 ml, jars of 12 – 80 ml can be stacked (two jars each)
- | GrindControl to measure temperature and pressure inside the jar.
- | Aeration lids to control the atmosphere inside the jar
- | Floor model, storable SOPs and cycle programs, 5 different jar materials for dry and wet grinding



## FAST & POWERFUL

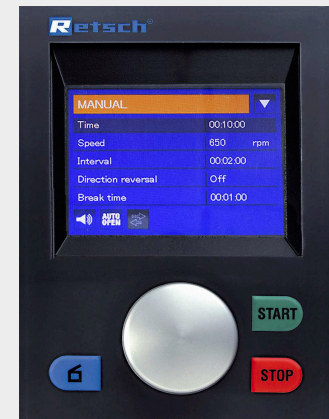
- | Loss-free size reduction down to the submicron range
- | Wet grinding yields particle sizes in the nanometer range (<100 nm)
- | Variable speed from 30 to 400 rpm, speed ratio 1:-2 | 1:-2.5 | 1:-3
- | Batch-wise processing with max. 4 x 220 ml
- | 8 x 20 ml sample per batch with stacked jars
- | Wide range of materials for contamination free grinding



## PLANETARY BALL MILL PM 400

# REPRODUCIBILITY, SAFETY AND EASY HANDLING

- | Reproducible results due to speed control
- | Easy and safe clamping of grinding jars
- | The Safety Slider prevents starting the machine without securely clamped jars
- | Innovative counterweight and imbalance sensor for unsupervised operation
- | Comfortable parameter setting via display and ergonomic 1-button operation
- | Automatic grinding chamber ventilation
- | 10 SOPs can be stored, programmable starting time
- | Power failure backup ensures storage of remaining processing time



## SETTINGS & OPTIONS

- | Dry and wet grinding possible
- | Suitable for long-term trials, 99 h max.
- | Interval operation allows for cooling breaks
- | Direction reversal helps to minimize caking effects

## THE BEST ALTERNATIVE TO A RETSCH PLANETARY BALL MILL? A RETSCH MIXER MILL.



Benefit from particularly ergonomic handling while achieving the same finenesses down to the nanometer range.

PLANETARY BALL MILL PM 400

## SAFETY FIRST: JAR CLAMPING

Operation of the RETSCH planetary ball mills is particularly safe. They feature a robust Safety Slider which ensures that the mill can only be started after the grinding jar has been securely fixed with a clamping device. The self-acting lock ensures that the jar is seated correctly and securely. This proven solid mechanical system is less failure-prone than electronic solutions - the user has full access to the sample at any time. When the electronic system fails, it is not possible to unlock the jars, for example.



[Videoyu izlemek için tıklayın](#)

PLANETARY BALL MILL PM 400

## WET AND NANO-SCALE GRINDING WITH THE PM 400

Wet grinding is used to obtain particle sizes below 5 µm, as small particles tend to get charged on their surfaces and agglomerate, which makes further grinding in dry mode difficult. By adding a liquid or dispersant the particles can be kept separated.

To produce very fine particles of 100 nm or less (nano-scale grinding) by wet grinding, friction rather than impact is required. This is achieved by using a large number of small grinding balls which have a large surface and many friction points. The ideal filling level of the jar should consist of 60 % small grinding balls.

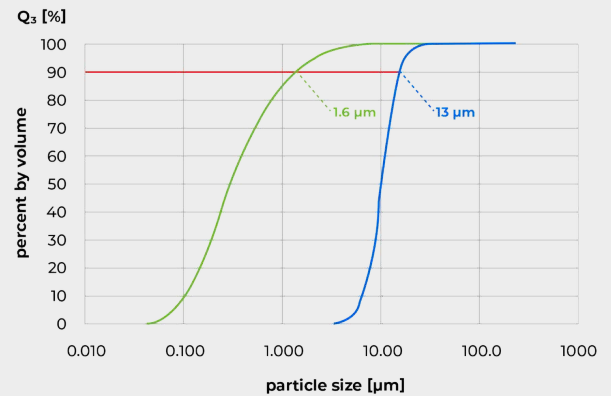
For more details on jar filling, wet grinding and sample recovery watch the video.



[Videoyu izlemek için tıklayın](#)

*The video shows wet grinding in the Planetary Ball Mill PM 100.*

The graphic shows the result of grinding glass at 360 rpm in the PM 400. After 1 h of pulverization in ethanol with 1 mm grinding balls, the D90 value of the original sample was reduced from 13 µm to 1.6 µm.



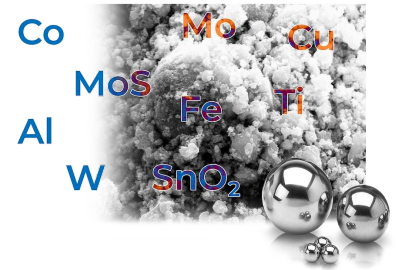
*Grinding of glass in ethanol with 1 mm grinding balls.  
Blue curve: original sample; green curve: pulverized sample after 60 min.*



## PM 400 MA FOR MECHANOCHEMICAL APPLICATIONS

RETSCH Planetary Ball Mills are perfectly suited for processes like mechanical alloying or mechanosynthesis. For most reactions, the 1:-2 speed ratio of jar to sun wheel of the models PM 100 and PM 200 is fully adequate, as the ball charge produces enough impact energy. However, greater energy is required for some reactions. Here the PM 400 MA can be used with the increased speed ratio of 1:-2.5 or 1:-3.

The PM 400 MA with an increased speed ratio of 1:-2.5 or 1:-3.0 is designed specifically for these applications. The optimum speed ratio and all other grinding parameters need be determined by trial and error for a specific product.



### PLANETARY BALL MILL PM 400

## EASYFIT GRINDING JARS FOR EXCELLENT RESULTS

The performance and the result of sample preparation are also determined by the choice of the grinding jar and its ball charge. The EasyFit range of jars has been specially designed for extreme working conditions such as long-term trials, even at maximum speed of 800 rpm, wet grinding, high mechanical loads and maximum speeds as well as for mechanical alloying. This line of jars is suitable for all RETSCH planetary ball mills.

The new EasyFit grinding jar series features a structure on the bottom of the 50-500 ml jars called Advanced Anti-Twist (AAT). This ensures that the jars are tightly fixed without the risk of twisting, even at high speed, and that wear and tear is drastically reduced. Secure clamping of the jars is made much easier: to find the correct clamping position, a maximum twist of 60° is required.

The geometry of the EasyFit jars in the 50 ml and 250 ml sizes has been enlarged in diameter and reduced in height compared to the previous "comfort" models. This offers two advantages: better grinding results and interchangeable lids, as there are only three diameter dimensions for the entire grinding jar range.

#### Diameter categories

- | Diameter 1: 12 ml and 25 ml grinding jars
- | Diameter 2: 50 ml, 80 ml and 125 ml grinding jars
- | Diameter 3: 250 ml and 500 ml grinding jars

- | Available jar sizes: 12 ml / 25 ml / 50 ml / 80 ml / 125 ml / 250 ml / 500 ml
- | Innovative Advanced Anti-Twist (AAT) function ensures secure fit of grinding jars
- | High flexibility thanks to suitability of three lid sizes for all seven jar sizes
- | Pressure-tight and dust-proof O-ring sealing prevents material spillage
- | Jars and balls available in 5 materials: hardened stainless steel, tungsten carbide, agate, sintered aluminium oxide, zirconium oxide
- | Stainless steel protective jacket for agate, sintered aluminium oxide, zirconium oxide and tungsten carbide grinding jars
- | A groove between jar body and lid allows for easy opening of the lid, e. g. with the help of a spatula, if there are underpressure effects inside the jar



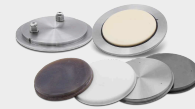
#### JARS & LIDS FOR SPECIAL APPLICATIONS

- | For colloidal or wet grinding, the use of a grinding jar with a special closure device is recommended
- | The special closure device is designed for ergonomic handling
- | Aeration lids are designed for working under inert atmosphere, for example if oxygen can influence the grinding process or the mechanosynthesis. The lids allow the introduction of gases like argon or nitrogen into the grinding jar.
- | Optional pressure and temperature measuring system PM GrindControl

Both the aeration lid and GrindControl can now be equipped with inlays of different materials. Thus, the lid can be used for, e. g. a steel and a zirconium oxide jar by simply exchanging the inlay.



GrindControl



Aeration lid



Videoyu  
izlemek için  
tıklayın

Video:  
Aeration lid



#### ADAPTER FOR SPECIAL APPLICATIONS

With a special adapter, co-crystal screening can be carried out in a planetary ball mill, using disposable vials such as 1.5 ml GC glass vials. The adapter features 24 positions arranged in an outer ring with 16 positions and an inner ring with 8 positions. The outer ring accepts up to 16 vials, allowing for screening up to 64 samples simultaneously when using the Planetary Ball Mill PM 400. The 8 positions of the inner ring are suitable to perform trials with different energy input, e.g. for mechanosynthesis research.



[Videoyu izlemek için tıklayın](#)

PLANETARY BALL MILL PM 400

## RECOMMENDED JAR FILLINGS

To produce optimum grinding results, the jar size should be adapted to the sample amount to be processed. The grinding balls are ideally sized 3 times bigger than the largest sample piece. Following this rule of thumb, the number of grinding balls for each ball size and jar volume is indicated in the table below. To pulverize, for example, 200 ml of a sample consisting of 7 mm particles, a 500 ml jar and grinding balls sized at least 20 mm or larger are recommended. According to the table, 25 grinding balls are required.

| Grinding jar nominal volume | Sample amount       | Max. feed size | Recommended ball charge (pieces) |           |           |         |         |         |
|-----------------------------|---------------------|----------------|----------------------------------|-----------|-----------|---------|---------|---------|
|                             |                     |                | Ø 5 mm                           | Ø 7 mm    | Ø 10 mm   | Ø 15 mm | Ø 20 mm | Ø 30 mm |
| 12 ml                       | Buraya kadar ≤5 ml  | <1 mm          | 50                               | 15        | 5         | -       | -       | -       |
| 25 ml                       | Buraya kadar ≤10 ml | <1 mm          | 95 – 100                         | 25 – 30   | 10        | -       | -       | -       |
| 50 ml                       | 5 – 20 ml           | <3 mm          | 200                              | 50 – 70   | 20        | 7       | 3 – 4   | -       |
| 80 ml                       | 10 – 35 ml          | <4 mm          | 250 – 330                        | 70 – 120  | 30 – 40   | 12      | 5       | -       |
| 125 ml                      | 15 – 50 ml          | <4 mm          | 500                              | 110 – 180 | 50 – 60   | 18      | 7       | -       |
| 250 ml                      | 25 – 120 ml         | <6 mm          | 1100 – 1200                      | 220 – 350 | 100 – 120 | 35 – 45 | 15      | 5       |
| 500 ml                      | 75 – 220 ml         | <10 mm         | 2000                             | 440 – 700 | 200 – 230 | 70      | 25      | 8       |

The table shows the recommended charges (in pieces) of differently sized grinding balls in relation to the grinding jar volume, sample amount and maximum feed size.

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## TIPIK ÖRNEK MALZEMELER

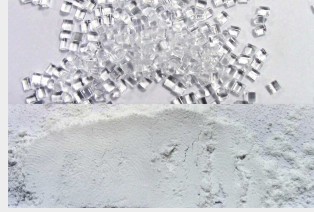
RETSCH planetary ball mills are perfectly suitable for size reduction of, for example, alloys, bentonite, bones, carbon fibres, catalysts, cellulose, cement clinker, ceramics, charcoal, chemical products, clay minerals, coal, coke, compost, concrete, electronic scrap, fibres, glass, gypsum, hair, hydroxyapatite, iron ore, kaolin, limestone, metal oxides, minerals, ores, paints and lacquers, paper, pigments, plant materials, polymers, quartz, seeds, semi-precious stones, sewage sludge, slag, soils, tissue, tobacco, waste samples, wood, etc.

**Medium-hard, Kırılgan:**  
**coal**



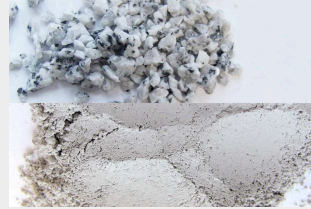
4 x 150 g sample  
500 ml stainless steel  
grinding jar  
25 x 20 mm stainless  
steel grinding balls  
2 min at 350 rpm

**Medium-hard, Sert:**  
**PMMA**



4 x 130 g sample  
500 ml zirconium oxide  
grinding jar  
15 x 25 mm zirconium  
oxide grinding balls  
30 min pre-grinding at  
400 rpm  
150 x 10 mm zirconium  
oxide grinding balls  
16 h fine-grinding at  
300 rpm

**Hard-brittle: Granit**



4 x 80 g sample  
250 ml agate grinding  
jar  
6 x 30 mm agate  
grinding balls  
15 min at 400 rpm

**Hard: silicon carbide**



4 x 400 g sample  
500 ml zirconium oxide  
grinding jar  
60 x 15 mm zirconium  
oxide grinding balls  
25 min at 400 rpm

Örnek hazırlama göreviniz için en iyi çözümü bulmak için uygulama veri tabanımızı ziyaret ediniz

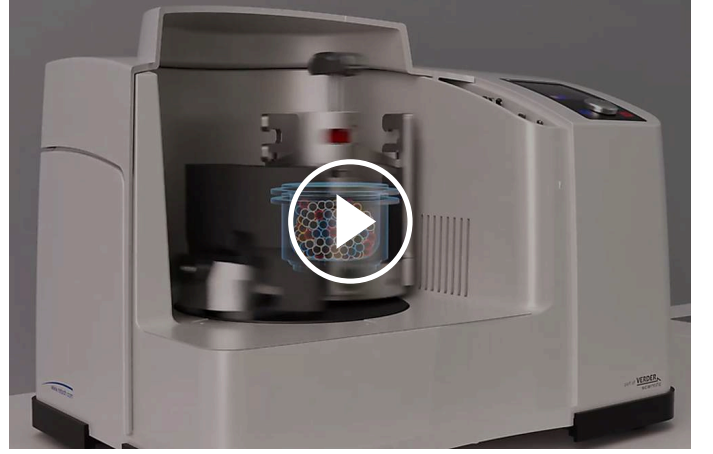
PLANETARY BALL MILL PM 400

## FONKSİYON PRENSİBİ

Gezegen hareketli bilyalı değirmen, tabla üzerinde konumlanmıştır. Tabla hareket yönünde 1 birim döndüğünde, kavanoz ters yönde 3-2.5 birim döner.

Kavanoz içindeki bilyeler, bindirilmiş dönme hareketine maruz kalır. Kavanoz içinde öğütme bilyeleri dönme hareketlerini, Coriolis kuvvetine maruz kalarak gerçekleştirir.

Bilyalar ve kavanoz arasındaki hızları arasındaki yüksek enerji, sürtünme ve darbe kuvvetleri üretir. Bu kuvvetler arasındaki etkileşim, gezegen hareketli bilyalı değirmenin numuneleri çok küçük hale getirmesini sağlar.



[Videoyu izlemek için tıklayın](#)

PLANETARY BALL MILL PM 400

**TEKNİK VERİ**

|                                          |                                                                                                                                                  |
|------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Uygulamalar</b>                       | pulverizing, mixing, homogenizing, colloidal milling, mechanical alloying, mechanosynthesis, nano grinding, co-crystal screening                 |
| <b>Uygulama alanı</b>                    | biyoloji, cam / seramik, ilaç / eczacılık, inşaat malzemeleri, jeoloji / metalurji, kimya, mühendislik / elektronik, tarım, çevre / geri dönüşüm |
| <b>Besleme malzemesi</b>                 | yumuşak, sert, kırılğan, lifli                                                                                                                   |
| <b>Boyut küçültme prensibi</b>           | etki, sürtünme                                                                                                                                   |
| <b>Malzeme giriş büyüklüğü</b>           | < 10 mm                                                                                                                                          |
| <b>Çıkış büyüklüğü</b>                   | < 1 µm, koloidal öğütme için < 0.1 µm                                                                                                            |
| <b>Parti boyutu / besleme miktarı</b>    | maks. 4 x 220 ml, maks. 8 x 20ml toplama kabı ile                                                                                                |
| <b>Öğütücü istasyon sayısı</b>           | 4 / 2                                                                                                                                            |
| <b>Hız oranı</b>                         | 1:-2 / 1:-2.5 / 1:-3                                                                                                                             |
| <b>Tabla hızı</b>                        | 30 - 400 dk-1                                                                                                                                    |
| <b>Efektif tabla ebatı</b>               | 300 mm                                                                                                                                           |
| <b>Yer çekimi ivmesi</b>                 | 26.8 g                                                                                                                                           |
| <b>Öğütücü hazne tipi</b>                | EasyFit, optional areation covers, safety closure devices                                                                                        |
| <b>Öğütücü elemanların malzemesi</b>     | sertleştirilmiş çelik, paslanmaz çelik, tungsten karbür, akik, sinterlenmiş alüminyum oksit, silikon nitrür, zirkonyum oksit                     |
| <b>Öğütücü hazne ebatları</b>            | 12 ml / 25 ml / 50 ml / 80 ml / 125 ml / 250 ml / 500 ml                                                                                         |
| <b>Stackable grinding jars</b>           | 12 ml / 25 ml / 50 ml / 80 ml                                                                                                                    |
| <b>Adapter for single-use glas vials</b> | 24 x 1.5 ml / 7 x 20 ml                                                                                                                          |
| <b>Öğütme süresi ayarı</b>               | dijital, 00:00:01 - 99:59:59                                                                                                                     |
| <b>Aralıklı çalışma</b>                  | evet, ters yönde                                                                                                                                 |
| <b>Çalışma aralığı süresi</b>            | 00:00:01 - 99:59:59                                                                                                                              |
| <b>Bekleme süresi</b>                    | 00:00:01 - 99:59:59                                                                                                                              |
| <b>Kaydedilebilir SOP</b>                | 10                                                                                                                                               |
| <b>Giren olası enerji ölçümü</b>         | evet                                                                                                                                             |
| <b>Arabirim</b>                          | RS 232 / RS 485                                                                                                                                  |
| <b>Tahrik</b>                            | Frekans konvertörlü ile 3 fazlı asenkron motor                                                                                                   |
| <b>Motor gücü</b>                        | 1.5 kW                                                                                                                                           |
| <b>Elektriksel veriler</b>               | farklı voltajlar                                                                                                                                 |

|                                |                                |
|--------------------------------|--------------------------------|
| <b>Güç bağlantısı</b>          | 1-faz                          |
| <b>Koruma kodu</b>             | IP 30                          |
| <b>Güç tüketimi</b>            | ~ 2200 W (VA)                  |
| <b>G x Y x D kapalı</b>        | 836 x 1220 (1900) x 780 mm     |
| <b>Net ağırlık</b>             | ~ 290 kg                       |
| <b>Standartlar</b>             | CE                             |
| <b>Patent / Faydalı patent</b> | SafetySlider (DE 202008008473) |

\* besleme malzemesi ve cihaz yapılandırmasına / ayarlarına bağlıdır

[www.retsched.com/pm400](http://www.retsched.com/pm400)

## SIPARIŞ BİLGİSİ

### PLANET BİLYALI DEĞİRMEN PM 400

**tekerlekler üzerinde (lutfen öğütme kavanozlarını ve bilyaları ayrı olarak sipariş edin)**

20.535.0001  PM 400 4 öğütme istasyonu ile,  
hız oranı 1: -2

20.535.0007  PM 400 4 öğütme istasyonlu,  
MA hız oranı 1: -2.5, -SR -  
mekanik alaşımlama  
için

20.535.0008  PM 400 4 öğütme istasyonlu,  
MA hız oranı 1: -3, -SR -  
mekanik alaşımlama  
için

**aynı fiyata diğer elektrikli versiyonlar mevcuttur**

### ACCESSORIES PLANETARY BALL MILLS

22.661.0002  Clamping unit for PM 100 / PM 400

03.025.0178 Adapter for stacking grinding jars 50 ml - 80 ml

02.728.0048  Counter aid for sun wheel PM 100, PM 200 and PM 400

03.486.0062 Opening aid for clamping unit of planetary ball mills

99.200.0009  PM 400 için IQ / OQ Belgeleri

### PRESSURE AND TEMPERATURE MEASURING SYSTEM GRINDCONTROL FOR PLANETARY BALL MILLS

**incl. sensors and transmitter unit, insert of lid, software, case, opening aid and cleaning accessories for PM  
(please order grinding jars separately)**

22.782.0033  GrindControl for PM grinding jar EasyFit 50 - 125 ml



22.782.0034



GrindControl for PM grinding jar EasyFit 250 - 500 ml

## GRINDCONTROL LID INSERTS

03.474.0243

GrindControl lid insert for 50, 80, 125 ml, stainless steel

03.474.0246

GrindControl lid insert for 50, 80, 125 ml, zirconium oxide

03.474.0244

GrindControl lid insert for 250 or 500 ml, stainless steel

03.474.0247

GrindControl lid insert for 250 or 500 ml, zirconium oxide

## ACCESSORIES FOR PM GRINDCONTROL WITH GRINDING JARS EASYFIT

05.114.0056



O-ring for 50, 80 or 125 ml

05.114.0054



O-ring for 250 ml - 500 ml grinding jars EasyFit (PM)

03.111.0438

Flat gasket for 50 ml, 80 ml or 125 ml

03.111.0439

Flat gasket for 250 ml - 500 ml

22.186.0007

Sintered filter with O-ring, set of 10 pieces

22.864.0001



Valve set M8x1 for GrindControl and aeration lids

## GRINDING JARS EASYFIT

**(grinding jars EasyFit are suitable for all planetary ball mills)**

### HARDENED STAINLESS STEEL

01.462.0239



12 ml

01.462.0240



25 ml

01.462.0516

50 ml

01.462.0517

80 ml

01.462.0518 125 ml

01.462.0519 250 ml

01.462.0520 500 ml

#### TUNGSTEN KARBÜR

01.462.0494 50 ml

01.462.0495 80 ml

01.462.0527 125 ml

01.462.0497 250 ml

01.462.0498 500 ml

#### AGAT

01.462.0509 50 ml

01.462.0511 80 ml

01.462.0515 125 ml

01.462.0502 250 ml

01.462.0506 500 ml

#### SINTERLENMİŞ ALÜMİNYUM OKSİT

01.462.0507 50 ml

01.462.0512 125 ml

01.462.0499 250 ml

01.462.0503 500 ml

#### ZİRKONYUM OKSİT

01.462.0508 50 ml

01.462.0510 80 ml

01.462.0513 125 ml

01.462.0500 250 ml

01.462.0504 500 ml

#### ADAPTER FOR GLASS VIALS

|             |                                                                                   |                                                                              |
|-------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------|
| 01.462.0540 |  | Adapter for 24 x 1.5 ml glass vials, stainless, hardened steel               |
| 22.749.0009 |  | Glass vial 1.5 ml incl. septum cap, 100 pieces                               |
| 05.181.0112 |                                                                                   | Replacement pressure spring for adapter for 24 x 1.5 ml glass vials, 1 piece |
| 01.462.0541 |                                                                                   | Adapter for 7 x 20 ml glass vials, stainless, hardened steel                 |
| 22.749.0010 |                                                                                   | Glass vial 20 ml incl. septum cap, 100 pieces                                |
| 05.181.0044 |                                                                                   | Replacement pressure spring for adapter for 7 x 20 ml glass vials, 1 piece   |

## ACCESSORIES FOR GRINDING JARS EASYFIT FOR WET GRINDING, GRINDING WITH INERT ATMOSPHERE AND MECHANICAL ALLOYING (MA)

#### AERATION LIDS (INCL. INLAY)

|             |                                                                                     |                                                                     |
|-------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------|
| 22.107.0613 |                                                                                     | for grinding jars EasyFit 50 ml - 125 ml, hardened stainless steel  |
| 22.107.0616 |                                                                                     | for grinding jars EasyFit 50 ml - 125 ml, tungsten carbide          |
| 22.107.0617 |                                                                                     | for grinding jars EasyFit 50 ml - 125 ml, agate                     |
| 22.107.0615 |                                                                                     | for grinding jars EasyFit 50 ml - 125 ml, zirconium oxide           |
| 22.107.0618 |                                                                                     | for grinding jars EasyFit 250 ml - 500 ml, hardened stainless steel |
| 22.107.0621 |                                                                                     | for grinding jars EasyFit 250 ml - 500 ml, tungsten carbide         |
| 22.107.0622 |                                                                                     | for grinding jars EasyFit 250 ml - 500 ml, agate                    |
| 22.107.0620 |                                                                                     | for grinding jars EasyFit 250 ml - 500 ml, zirconium oxide          |
| 22.107.0619 |                                                                                     | for grinding jars EasyFit 250 ml - 500 ml, aluminum oxide           |
| 22.864.0001 |  | Spare valve set for aeration lids M8x1                              |

#### INLAY FOR AERATION LID

|             |  |                                                                    |
|-------------|--|--------------------------------------------------------------------|
| 03.474.0225 |  | for grinding jars EasyFit 50 ml - 125 ml, hardened stainless steel |
| 03.474.0207 |  | for grinding jars EasyFit 50 ml - 125 ml, tungsten carbide         |
| 03.474.0208 |  | for grinding jars EasyFit 50 ml - 125 ml, agate                    |
| 03.474.0206 |  | for grinding jars EasyFit 50 ml - 125 ml, zirconium oxide          |

|             |                                                                     |
|-------------|---------------------------------------------------------------------|
| 03.474.0226 | for grinding jars EasyFit 250 ml - 500 ml, hardened stainless steel |
| 03.474.0210 | for grinding jars EasyFit 250 ml - 500 ml, tungsten carbide         |
| 03.474.0211 | for grinding jars EasyFit 250 ml - 500 ml, agate                    |
| 03.474.0209 | for grinding jars EasyFit 250 ml - 500 ml, zirconium oxide          |
| 03.474.0215 | for grinding jars EasyFit 250 ml - 500 ml, aluminum oxide           |

## AERATION LIDS FOR GRINDING JARS EASYFIT

INCL. O-RINGS AND SINTERED FILTER (PLEASE ORDER LID INSERT AND GRINDING JAR SEPARATELY)

|             |                                                       |
|-------------|-------------------------------------------------------|
| 22.107.0636 | Aeration lid for grinding jar EasyFit 50 ml - 125 ml  |
| 22.107.0637 | Aeration lid for grinding jar EasyFit 250 ml - 500 ml |

### INSERT FOR GRINDING JAR EASYFIT

|             |                                                                                   |
|-------------|-----------------------------------------------------------------------------------|
| 03.474.0261 | Aeration lid insert for grinding jar EasyFit 50, 80 oder 125 ml, stainless steel  |
| 03.474.0262 | Aeration lid insert for grinding jar EasyFit 50, 80 oder 125 ml, zirconium oxide  |
| 03.474.0263 | Aeration lid insert for grinding jar EasyFit 50, 80 oder 125 ml, tungsten carbide |
| 03.474.0268 | Aeration lid insert for grinding jar EasyFit 50, 80 oder 125 ml, agate            |
| 03.474.0264 | Aeration lid insert for grinding jar EasyFit 250 oder 500 ml, stainless steel     |
| 22.186.0007 | Sintered filter with O-ring, set of 10 pieces                                     |
| 22.864.0001 | Valve set M8x1 for GrindControl and aeration lids                                 |



## GÜVENLİK KILIDI MEKANİZMALARI

|             |                                           |
|-------------|-------------------------------------------|
| 22.867.0011 | for grinding jars EasyFit 50 ml - 125 ml  |
| 22.867.0012 | for grinding jars EasyFit 250 ml - 500 ml |
| 02.486.0055 | Opening aid for safety closure device     |

## GASKETS FOR GRINDING JARS EASYFIT

### O-RINGS

|             |                                       |
|-------------|---------------------------------------|
| 05.114.0086 | O-ring for 12 ml grinding jar EasyFit |
| 05.114.0085 | O-ring for 25 ml grinding jar EasyFit |

05.114.0054



O-ring for 250 ml - 500 ml grinding jars EasyFit

05.114.0056



O-ring for 50 ml - 125 ml grinding jars EasyFit

05.114.0063



O-ring for 250 ml - 500 ml grinding jars EasyFit, agate

03.111.0438

Flat gasket for 50 ml, 80 ml or 125 ml

03.111.0439

Flat gasket for 250 ml - 500 ml

## ÖĞÜTME BİLYALARI

### SERTLEŞTİRİLMİŞ ÇELİK

05.368.0029



5 mm Ø

05.368.0030



7 mm Ø

05.368.0059



10 mm Ø

05.368.0032



12 mm Ø

05.368.0108



15 mm Ø

05.368.0033



20 mm Ø

05.368.0057



30 mm Ø

### PASLANMAZ ÇELİK

22.455.0010



2 mm Ø, 500 g (yaklaşık 110 ml)

22.455.0011



3 mm Ø, 500 g (yaklaşık 120 ml)

22.455.0002 3 mm Ø, 200 parça (yaklaşık 6 ml)



22.455.0001 4 mm Ø, 200 parça (yaklaşık 14 ml)



22.455.0003 5 mm Ø, 200 adet (yaklaşık 25 ml)



05.368.0034 5 mm Ø



05.368.0035 7 mm Ø



05.368.0063 10 mm Ø



05.368.0037 12 mm Ø



05.368.0109 15 mm Ø



05.368.0062 20 mm Ø



05.368.0105 25 mm Ø



05.368.0061 30 mm Ø



#### TUNGSTEN KARBÜR

22.455.0006 3 mm Ø, 200 parça (yaklaşık 6 ml)



22.455.0005 4 mm Ø, 200 parça (yaklaşık 14 ml)



22.455.0004 5 mm Ø, 200 adet (yaklaşık 25 ml)



05.368.0038 5 mm Ø



05.368.0039 7 mm Ø



05.368.0071 10 mm Ø



05.368.0041 12 mm Ø



05.368.0110 15 mm Ø



05.368.0070 20 mm Ø



05.368.0069 30 mm Ø



#### AGAT

05.368.0024 5 mm Ø



05.368.0025 7 mm Ø



05.368.0067 10 mm Ø



05.368.0027 12 mm Ø



05.368.0111 15 mm Ø



05.368.0028 20 mm Ø



05.368.0065 30 mm Ø



#### SINTERLENMİŞ ALÜMİNYUM OKSİT

05.368.0021 10 mm Ø



|             |                                                                                   |         |
|-------------|-----------------------------------------------------------------------------------|---------|
| 05.368.0112 |  | 15 mm Ø |
| 05.368.0054 |  | 20 mm Ø |
| 05.368.0053 |  | 30 mm Ø |
| 05.368.0052 |  | 40 mm Ø |

#### ZIRKONYUM OKSİT

|             |                                                                                     |                                    |
|-------------|-------------------------------------------------------------------------------------|------------------------------------|
| 32.368.0005 |    | 0,1 mm Ø, 0,5 kg (yaklaşık 135 ml) |
| 32.368.0003 |    | 0,5 mm Ø, 0,5 kg (yaklaşık 135 ml) |
| 32.368.0004 |  | 1 mm Ø, 0,5 kg (yaklaşık 135 ml)   |
| 05.368.0089 |  | 2 mm Ø, 0,5 kg (yaklaşık 135 ml)   |
| 05.368.0090 |  | 3 mm Ø, 0,5 kg (yaklaşık 140 ml)   |
| 22.455.0007 |  | 3 mm Ø, 200 parça (yaklaşık 6 ml)  |
| 22.455.0009 |  | 5 mm Ø, 200 adet (yaklaşık 25 ml)  |
| 05.368.0146 |                                                                                     | 7 mm Ø                             |
| 05.368.0094 |  | 10 mm Ø                            |
| 05.368.0096 |  | 12 mm Ø                            |
| 05.368.0113 |  | 15 mm Ø                            |
| 05.368.0093 |  | 20 mm Ø                            |



05.368.0106



25 mm Ø

05.368.0092



30 mm Ø